	8 / 60	10 / 70	11 / 75	12 / 80	14 / 90	16 / 100	17 / 105	18 / 110	19 / 120	
Ballpoint										
Denim										
Microtex										
Stretch										
Universal										
Quilting										
Embroidery										
Topstitch										
Metallic										